

NON-METALLIC MINERAL PROCESSING PLANTS



COMPLIANCE INSPECTION CHECKLIST

INSPECTION TYPE:	ANNUAL (INS1, INS2)	COMPLAINT/DISCOVERY ARMS COMPLAINT NO:	' (CI)
AIRS ID#: 7774817 DA	TE: <u>02/01/07</u>	ARRIVE: <u>11:00am</u>	DEPART: <u>1:30pm</u>
FACILITY NAME: ST.	CATHERINE MINE		
FACILITY LOCATION	HWY 673		
	ST. CATHERINE 3351	13	
RESPONSIBLE OFFIC	IAL: MARK DAVIES	PHONE:	(800)226-5521
CONTACT NAME: Joi	n Koepke	PHONE:	(352)585-2478
REMITTANCE YEAR:	ENTITLI	EMENT PERIOD: 5/30/2002 (effective date)	/ 5/30/2007 (end date)
IN COMPLIANC	CE MINOR Non-COMP	'LIANCE SIGNIFICANT	Non-COMPLIANCE
PART II: <u>DETERMINA</u> (check ☑ only <u>one</u> bo	ATION OF FACILITY TYPE// DX)	APPLICABILITY	
	<u>UBJECT TO</u> : (40 CFR Part 60, I ☑ this category, answer <u>all</u> qu	, Subpart OOO, §60.670(a)(1)) uestions <u>INCLUDING</u> those with	h **.)
<u>Subject</u> <u>Facilities</u> : (applicable fixed or portable facilities include each crusher, grinding mill, screening operation, bucket elevator, belt conveyor, bagging operation, storage bin, enclosed truck or railcar loading station, crushers & grinding mills at hot mix asphalt facilities that reduce the size of non-mettalic minerals embedded in recycled asphalt pavement & subsequent affected facilities up to, but not including the first storage silo or bin.)			
EOR FACILITIES NOT SUBJECT TO: (40 CFR Part 60, Subpart OOO, §60.670(a)(2), (b), (c), and (d)) (If you have checked ☑ this category, answer all questions EXCEPT those with **.)			
grinding mills; faciliti sand & gravel plants, plants, & crushed stone	ies not subject to subparts F (Por & crushed stone plants w/capaci	tland Cement Plants) or I (Hot Mi ities of 23 megagrams/hr (25 tons/	ening operations at plants w/o crushers or ix Asphalt Facilities) of this part; <u>fixed</u> /hr) or less; <u>portable</u> sand & gravel nmon clay plants, and pumice plants

PART III: <u>EMISSION STANDARDS</u> – Chapter 62-210.300(4)(c)5., F.A.C. (check ☑ appropriate box(es))
Stack Emissions - 40 CFR Part 60, Subpart OOO adopted by reference Chapter 62-204.800, F.A.C. **1. Were visible stack emissions tests conducted during this site visit according to EPA Method 9 (40 CFR 60, Appendix A)? Yes Yes Yes
**2. Do stack emissions from any crusher, grinding mill, screening operation, bucket elevator, transfer point on belt conveyors, bagging operation, storage bin, enclosed truck or railcar loading station or any other affected emission point:
**a) exceed $\underline{7}\%$ percent opacity? \Box Yes \Box No
**b) exceed the particulate matter standard of 0.05 grams per dry standard cubic meter (g/dscm)? Yes No
**3. Do stack emissions from any baghouse that controls emissions from only an individual, enclosed storage bin exceed <u>7</u> % percent opacity? [Yes] No
Visible Emissions - 40 CFR Part 60, Subpart OOO adopted by reference Chapter 62-204.800, F.A.C.
**1. Were visible emissions tests conducted during this site visit according to EPA Method 9 (40 CFR 60,
Appendix A)? [Yes] No
**2. Do visible emissions from any:
**a) grinding mill, screening operation, bucket elevator, transfer point on belt conveyors, bagging operation,
storage bin, enclosed truck or railcar loading station or any other affected emission point exceed <u>10</u> % percent opacity? []Yes [] No
**b) crusher without a capture system, exceed $\underline{15}$ % opacity?
3. Pursuant to subparagraph 62-296.320(4)(b)1., F.A.C., are visible emissions from any crusher, grinding,
screening operation, bucket elevator, transfer points on belt conveyors, bagging operation, storage bin,
enclosed truck or railcar loading station, or any other emission point NOT subject to 40 CFR Part 60,
Subpart OOO, equal to or greater than $\underline{20}$ % percent opacity?subject to 40 CFK Part 60,
Emission Points Enclosed in Buildings - 40 CFR Part 60, Subpart OOO adopted by reference Chapter 62-204.800, F.A.C.
**4. Is any crusher, grinding mill, screening operation, bucket elevator, transfer point on belt conveyors, bagging
operation, storage bin, enclosed truck or railcar loading station, or any other affected emission point enclosed
in a building? (<i>If answer to question #4 is <u>YES</u>, then proceed to #4.a</i>))
**a) If enclosed in a building are the stack emissions discharged from a wet scrubbing control device? (If
<i>answer to this question is <u>NO</u>, then proceed to the next question #4.b)1) & 2). If <u>YES</u> skip to #4.c).) [Yes] No</i>
**b) If the stack emissions from enclosed emission points are not discharged from a wet scrubbing control device is:
1) the particulate matter in excess of 0.05 grams per dry standard cubic meter (g/dscm)? \Box Yes \Box No 2) the opacity greater than <u>7</u> % percent?
**c) Do the stack emissions from the baghouse(s) inside of the building(s) exceed $\underline{7}$ % percent opacity? \Box Yes \Box No
**5. Do visible emissions from any:
**a) grinding mill, screening operation, bucket elevator, transfer point on belt conveyors, bagging operation,
storage bin, enclosed truck or railcar loading station or any other affected emission point exceed <u>10</u> %
percent opacity? [Yes] No
**b) crusher without a capture system, exceed <u>15</u> % opacity?
Wet Screening/Wet Mining Operations:
**6. Are there any visible emissions discharges at the wet screening operations and subsequent screening
operations, bucket elevators and belt conveyors that process saturated material in the production line up to
the next crusher, grinding mill, or storage bin?
**7. Are there any visible emissions discharges at the screening operations, bucket elevators, and belt conveyors
in the production line downstream of wet mining operations, where such screening operations, bucket
elevators, and belt conveyors process saturated materials up to the first crusher, grinding mill, or storage bin
in the production line? [Yes] No

PART IV: <u>TESTING/RECORDKEEPING REQUIREMENTS</u> – Rule 62-210.300, F.A.C.
(check 🗹 appropriate box(es)
Compliance Demonstration – (Rule 62-210.300(4)(c)5.h., F.A.C.)
1. Is each affected emission point tested according to the visible emissions and stack emissions standards as
part of the annual compliance demonstration? (Rule 62-210.300(4)(c)5.e., F.A.C.) [Yes X No
Compliance New Facilities – (Rule 62-210.300(4)(c)5.h., F.A.C.)
2. Did this facility demonstrate, according to the visible emissions and stack emissions standards of
Rule 62-210.300(4)(c)5.e., F.A.C.,:
a) initial compliance prior to beginning commercial operation?
b) renewal compliance within 60 days prior to the anniversary of the initial air general permit notification
form submittal date? 🖾 Yes 🗌 No
Compliance Existing Facilities – (Rule 62-210.300(4)(c)5.h., F.A.C.)
3. Did this facility demonstrate, according to the visible emissions and stack emissions standards of
Rule 62-210.300(4)(c)5.e., F.A.C.,:
a) compliance within 60 days prior to submitting an air general permit notification form? XYes No
b) renewal compliance within 60 days prior to the anniversary of the initial air general permit notification
form submittal date? XYes No
Test Methods and Procedures – Chapter 62-297, F.A.C., 40 CFR 60.675, and 40 CFR Part 60, Appendix A adopted and
incorporated by reference at Rule 62-204.800, F.A.C.
 4. Were all referenced visible emissions tests conducted using EPA Method 9? 5. Were all referenced unconfined or fugitive emissions tests conducted using EPA Method 22? Yes X No
6. Were all referenced stack emissions or particulate matter tests conducted using EPA Methods 5 or 17? \Box Yes \boxtimes No
0. Were an referenced stack emissions of particulate matter tests conducted using EFA Methods 5 of $1/2$ [198] [198] [190] No
<u>Reporting</u> and <u>Recordkeeping</u> – (Rule 62-210.300(4)(c)5.e., F.A.C.)[Chapter 62-297, F.A.C. and 40 CFR Part 60.670 – 60.676, Subpart OOO, adopted and incorporated by reference at Rule 62-204.800, F.A.C.]
Facility and/or Equipment Replacement **7. Did the owner or operator submit to the Administrator, the following information about the replacement of existing facility and/or equipment:
**a) for a Crusher, Grinding Mill, Bucket Elevator, Bagging Operation, or enclosed truck, or Railcar Loading Station,
**1) the rated capacity in megagrams or tons per hour of the existing facility being replaced and the rated
capacity in tons per hour of the replacement equipment?
**b) for a Screening Operation,
**1) the total surface area of the top screen of the existing screening operation being replaced and the total
surface area of the top screen of the replacement screening operation? [Yes] No
**c) for a Conveyor Belt, **1) d_{1} d_{2} d_{3} d_{4} d_{4}
**1) the width of the existing belt being replaced and the width of the replacement conveyor belt? Yes No
**d) for a <u>Storage Bin</u> ,
**1) the rated capacity in megagrams or tons of the existing storage bin being replaced and the rated capacity in megagrams or tons of replacement storage bins?
Performance/Compliance Testing
**8. During the initial performance test, did the owner or operator record the measurements of both the change
in pressure of the gas stream across the scrubber and the scrubbing liquid flow rate?
**9. After the initial performance test of a wet scrubber, did the owner or operator submit semiannual reports to
the Administrator of occurrences when the measurements of the scrubber pressure loss (or gain) and liquid
flow rate differ by more than ± 30 percent from the averaged determined during the most recent performance
test? [Yes] No
**a) Were the reports postmarked within 30 days following the end of the second and fourth calendar
quarters? [Yes] No

PART IV: <u>TESTING/RECORDKEEPING REQUIREMENTS</u> – Rule 62-210.300, F.A.C. (*Continued*) (check ☑ appropriate box(es)

**10. Did the owner or operator of the facility submit written reports of the results of all performance tests conducted to demonstrate compliance with the particulate matter standards (40 CFR Part 60.672), opacity (using EPA Method 9 to demonstrate compliance with 40 CFR Part 60.672(b), (c), and (f)), and emission observations of transfer points enclosed in buildings (using EPA Method 22 to demonstrate compliance wit 40 CFR Part 60.672(e))?	th □Yes □ No
Process Changes	
 **11. Does this facility have a screening operation, bucket elevator, and/or a belt conveyor system? (<i>If your answer to this question is <u>YES</u>, then answer <u>either</u> a)1) <u>or</u> a)2) below.)</i> **a)Did this screening operation, bucket elevator, and/or belt conveyor system: 	Yes No
**1) originally process saturated material and switch to unsaturated material? (Note: The unsaturated	
 material handling processes would now be subject to the <u>10% opacity limit</u> in 40 CFR 60.672(b) and the emission test requirements of 40 CFR 60.11 and Subpart OOO.)	□Yes □ No
material handling processes would now be subject to the <u>no visible emission limit</u> in 40 CFR 60.6	72(h).)
(If answer to 1) or 2) above is <u>YES</u> then proceed to question b) below.)	Yes No
**b) Did the owner or operator submit a report of the process change within thirty (30) days following the	
	Yes No
Notification Requirements	
1 5	□Yes □ No
**a) Did the notification include a description of each affected facility, equipment manufacturer, and serial	
	∐Yes ∐ No
**b) For portable aggregate processing plants, did the notification of actual date of initial start up also	
include both the home office and the current address or location of the portable plant?	∐Yes ∐ No

PART V: <u>OPERATING REQUIREMENTS/CONTROL TECHNOLOGY</u> – Rule 62-210.300, F.A.C.

(check ☑ appropriate box(es))

1.	Is this facility a: 1) relocatable ; 2) stationary ; or does it have: 3) both, stationary and relocatable concrete batching and/or nonmetallic mineral processing plants? (<i>Please check Zonly one box above.</i>) (<i>NOTE: If you have checked the box for relocatable go to questions 1.a</i>) & 1.b). If you have checked the box for		
	stationary go to question 1.c). If you have checked box #3, both, stationary and relocatable then answer all		
	relocatable and stationary questions 1.a), 1.b), & 1.c) below, respectively.)		
	a) If this is a relocatable facility was the Department notified by phone prior to this relocation, and was a		
	Facility Relocation Notification form submitted within 1 business day following the relocation? Xes No		
	b) If this is a relocatable facility , is it located at a mine and/or quarry, and processing only material from onsite		
	deposits? (If your answer to this question is <u>NO</u> , please proceed to question 1) below.) [Yes] No		
	1) Does the owner or operator of this relocatable facility have a water suppression system with spray		
	bars located at the feeder(s), the entrance, and the exit of the crusher(s), the classifier screens and the		
	conveyor drop points? [Yes] No		
	c) If this is a stationary facility, does the owner or operator of this stationary facility have a water		
	suppression system with spray bars located at the feeder(s), the entrance, and the exit of the crusher(s),		
	the classifier screens and the conveyor drop points? [Yes] No		

PART V: <u>OPERATING REQUIREMENTS/CONTROL TECHNOLOGY</u> – Rule 62-210.300, F.A.C. (*Continued*) (check ☑ appropriate box(es))

**2.	Does this facility incorporate the use of a wet scrubber to control emissions? (40 CFR Part 60, Subpart OC adopted by reference Chapter 62-204.800, F.A.C.) (<i>If your answer to this question is YES, then proceed</i>)		
	questions 2.a) and 2.b), below.)	Yes [No
**	a) Does the wet scrubber have continuous monitoring systems (CMS) for:		
	**1) the measurement of the pressure loss of the gas stream through the scrubber?	Yes	No
	**2) the measurement of the scrubbing liquid flow rate to the wet scrubber?	TYes T	- No
**	b) Has each CMS been certified by the manufacturer and calibrated annually in accordance with the		
	manufacturer's instructions and to the tolerances below?	□Yes □	No
	**1) ± 250 pascals ± 1 inch water guage pressure for measuring pressure losses of the gas stream?	TYes	No
	**2) ±5 percent of design scrubbing liquid flow rate?		No
3.	Is this is a stationary nonmetallic mineral processing plant, with a stationary concrete batching plant using		
0.	individual concrete batching plant air general permit at the same location? (If your answer to this question)		
	is <u>YES</u> , then proceed to questions 3.a), thru 3.d),) below. If <u>NO</u> , proceed to question #4.)	Yes 🛛	⊲ No
	a) Is there more than one nonmetallic mineral processing plant in operation at this location?	Yes	
	b) If there is more than one nonmetallic mineral processing plant at this location, do they all operate under		110
	a single nonmetallic mineral processing plant air general permit?	Yes [∃ No
	c) Are there any additional nonexempt units located at this facility?	TYes	
	d) Are there any Title V sources located at this facility?		
4	Is this is a stationary nonmetallic mineral processing plant, with one or more relocatable concrete		
	batching plants using individual air general permits at the same location? (<i>If your answer to this</i>		
	question is <u>YES</u> , then proceed to questions 4.a), thru 4.b) below. If <u>NO</u> , then proceed to question 5.)	⊠Yes [∃ No
	a) Are there any additional nonexempt units located at this facility?	Yes 2	
	b) Are there any Title V sources located at this facility?	Yes 2	
5.	Does the owner or operator of this facility operate multiple relocatable nonmetallic mineral processing		
0.	plants using individual nonmetallic mineral processing plant air general permits at this location?	Yes [∇ No
	a) Are there any additional nonexempt units located at this facility?	Yes D	
	b) Is the total combined annual facility-wide fuel oil usage of all plants less than 240,000 gallons per		110
	calendar year?	Yes [∃ No
	c) Is the quantity of material processed less than ten million tons per calendar year?	Yes [- No
	d) Is the fuel oil sulfur content 0.5% by weight or less?	Yes [∃ No
6.	Does the owner/operator of the concrete batching plant maintain a log book or books to account for:		
	a) fuel consumption on a monthly basis?	Yes [No
	b) material processed on a monthly basis?	TYes T	- No
	c) the sulfur content of the fuel being burned (Fuel supplier certifications)?	Yes [No
7.	Is this relocatable nonmetallic mineral processing plant used to perform a <u>routine function</u> of a facility (no		
	<i>a Title V source</i>) subject to regular air permitting, such as crushing recycled asphalt (rap) at an asphalt		
	plant?	TYes 🛛	🛛 No
	a) If <u>YES</u> , does the regularly permitted facility air construction or air operation permit(s) provide for the		_
	operation of the nonmetallic mineral processing plant as an emission unit?	Yes [No
8.	Is this relocatable nonmetallic mineral processing plant used to perform a <u>non-routine activity</u> , such as		_
	destruction of a building, at a regularly permitted facility (<i>not a Title V source</i>)?	□Yes ▷	🛛 No
	a) If YES , does it operate under the authority of its air general permit?	Yes	No
			_

PART VI: REASONABLE PRECAUTIONS/EMISSION CONTROL MEASURES & TECHNOLOGY - Rule 62-

210.300(4)(c)5.d.(i) and (ii), F.A.C.

(check ☑ appropriate box(es))

Unconfined Emissions – (Rule 62-296.320(4)(c), F.A.C.)

1. Does the owner /operator of the nonmetallic mineral processing plant take reasonable precautions to control unconfined	
emissions by:	
a) use of a water suppression system with spray bars located at the feeder(s), the entrance and exit of the	
crusher(s), the classifier screens, and the conveyor drop points? Xer Streens and the conveyor drop points?	0
b) management of roads, parking areas, stock piles, and yards, which shall include one or more of the following:	
1) paving and maintenance of roads, parking areas, stock piles, and yards?	0
2) application of water or environmentally safe dust-suppressant chemicals when necessary to control	
emissions?	0
3) removal of particulate matter from roads and other paved areas under control of the owner/operator to	
re-entrainment, and from building or work areas to reduce airborne particulate matter? Yes X No	0
4) reduction of stock pile height, or installation of wind breaks to mitigate wind entrainment of	
particulate matter from stock piles? Types X No	0
5) landscaping and/or the planting of vegetation?	0
6) the use of hoods, fans, filters and similar equipment to contain, capture and/or vent particulate	
matter? []Yes X No	0
7) the enclosure or covering of conveyor systems?	0

PART VII: <u>SPECIAL CONDITIONS AND PROCEDURES</u> – Rule 62-210.300(4)(d)4., F.A.C. A. <u>New or Modified Process Equipment</u>

1.	Sinc	the last inspection has there been		
	a)	installation of any new process equipment?	Yes	No
	b)	alteration of existing process equipment without replacement?	Yes	No
	c)	replacement of existing equipment substantially different than that noted on the most		
		recent notification form?	Yes	⊠No
	d)	If you answered <u>YES</u> to any of the above, did the owner submit a new and complete		
		notification form and appropriate fee (Rule 62-4.050, F.A.C.) to the appropriate DEP or		
		local program office?	Yes	∐No

Arthur Bosshart

Inspector's Name (Please Print)

01/31/07

Date of Inspection

01/31/08

Inspector's Signature

Approximate Date of Next Inspection

COMMENTS: This facility was not operational during the time of inspection. Hours of operation are primarily during evening hours. Maintainance of equipment, equipment verifacation, and records were checked.